

# BEVERAGE FACILITY BOTTLENECK

# EXTENSIVE MAINTENANCE

Planned maintenance at beverage production facilities is a must. Yet heavy maintenance schedules limit opportunities for optimizing efficiency.

THE RESULT? **AVOIDABLE EXPENSE**

WITH UP TO

## 50 DRIVES

per production line, here's what can happen:

As much as

## \$200

PER MINUTE IS LOST to downtime caused by SCHEDULED MAINTENANCE

At some beverage operations, as much as

## 55%

OF LABOR HOURS are spent on preventive maintenance.

Average annual cost in downtime per roller chain drive can add up to

## \$24,000

Gates synchronous drives require no greasy lubrication and are

## VIRTUALLY MAINTENANCE-FREE

As much as

## \$200

PER MINUTE IS LOST to downtime caused by SCHEDULED MAINTENANCE

LASTS 3X LONGER than roller chain drives

With HVAC running 24/7 at most beverage operations, drains on time and energy can be significant.

Up to

## \$13,000

gets blown on monthly inspection and retensioning of V-belts per year.

Average maintenance of **1 hour** every two weeks, or **26 hours** of downtime (per drive per year)

**CAN COST** as much as **\$312,000** **ANNUALLY**

## WHAT DRAINS PROFITABLE OPERATIONS?

### THREE BIG LEAKS:



**Maintenance Headaches**  
Faulty equipment, parts wear and harsh conditions demand increased maintenance.



**Wasted Resources**  
Constantly running HVAC units plus countless hours of washing down the line strain precious energy and water resources.



**Contamination**  
Greasy roller chain can impact your operation—rubbing off on bottles, packaging and employees.



## IN BEVERAGE OPERATIONS, TIME IS MONEY.

Two types of conversions can help you save both.

**ROLLER CHAIN TO SYNCHRONOUS DRIVE CONVERSION**

Eliminate **3,120 minutes**

of downtime over the course of 2 years—**saving** you up to

**\$624,000**

**V-BELT TO SYNCHRONOUS DRIVE CONVERSION**

Save **\$1,051 per 20 HP unit**

in HVAC applications. Facilities with 10 AHUs can

SAVE UP TO **\$10,510 PER YEAR**

