



Technical Service Bulletin

AUTOMOTIVE <> PASSENGER CAR

LOOSENING THE WATER PUMP BEFORE BELT INSTALLATION IS VITAL TO CORRECT TENSION ON HOLDEN & DAEWOO 16V PETROL ENGINES

Vehicles/Engines Related to this:

Holden/Daewoo
Cielo, Espero, Kalos, Lacetti, Lanos, Nubira,
1.4 16V, 1.5 16V, 1.6 16V
Various engine codes

Gates Timing Belt & Component Kit Part Numbers: T310, TCK310, TCKWP310

Failure Mode:

Due to incorrect installation practices the above timing component kits are among the most common kits to encounter premature system failure.

These failures are easily avoided by simply following the OEM recommended installation procedure and being aware of the common mistakes that are made which ultimately lead to expensive engine repairs.

The following pages not only point out the common errors made when installing these components we also provide a detail guide of how to correctly install these parts avoiding premature system failures.

The final page of this technical bulletin contains a brief conclusion along with valuable information relating to counterfeit tensioner units that are making their way into the market.



VKMA900005 - TCK310

THE TENSIONING ISSUE ON HOLDEN/DAEWOO 16V PETROL ENGINES

Key Considerations for installers:

Strictly follow procedure:

Drive failure on the above mentioned engines can be avoided by **strictly** following the correct installation procedure.

The water pump:

Drive failure is mainly caused by not rotating the water pump to set the belt tension. Although the drive is equipped with an 'automatic' tensioner, this still has to be set up correctly. And this requires manipulation of the unconventional water pump, located just below the tensioner. (Fig. 1)

Some mechanics hesitate to loosen the water pump, as they are concerned about water leaks, or do not have the proper tool to rotate the water pump. However, in this case, loosening the water pump is vital in order to reach the correct installation tension. (A new O-ring may be needed)

The tensioner bolt:

Also, leaving the old tensioner on without loosening the tensioner bolt is not the correct procedure to follow.

If the tensioner bolt is not loosened, the pointer of the tensioner will hit the cold stop violently. This could seriously damage the pointer, resulting in a rupture (later on). Proceeding this way, in order to be able to install the new belt, the pointer of the tensioner has to be pushed back. When trying this with a screwdriver, you risk that the screwdriver will slip off the pointer (because of the high spring tension) which will again hit the cold stop. Fig. 3 shows where the pointer is situated on a good tensioner (in its rest position).



Fig. 2

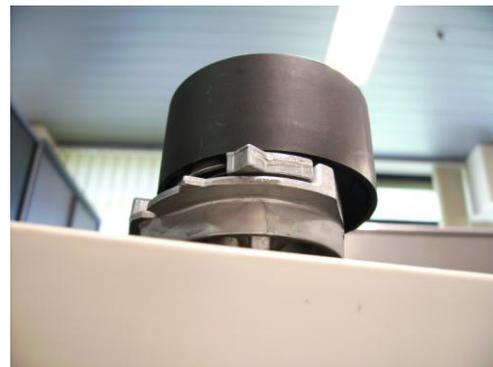


Fig. 3

Cold Engine:

In some cases the timing belt is installed on a hot engine. It is clear this may lead to premature drive failure, because tensioner set up procedures have been developed for cold engines.

Note: It is strongly recommended to replace the tensioner and idler together with the belt, as these parts are wear items they must be replaced at regular intervals. A worn bearing (loss of grease, seizure, misalignment etc.) is just as concerning as a worn belt, and will lead to premature drive failure, resulting in serious engine damage.

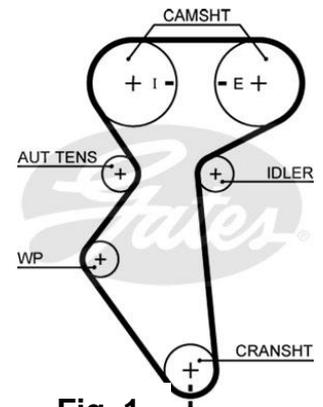


Fig. 1

THE CORRECT PROCEDURE TO AVOID COMPROMISING TENSION

Correct procedure:

Removal

In order to make access to the drive easier, it is recommended to remove the engine support (Fig. 4)



Fig. 4

Engine support

1. Remove auxiliary belt crankshaft pulley, re-install bolt
2. Put engine at TDC: rotate the crankshaft clockwise until the timing mark on the crankshaft gear is aligned with the notch at the bottom of the rear timing belt cover, and align the timing marks on the camshaft gears (Fig 1). Ensure camshaft gears are locked.
3. Slightly loosen the bolts of the water pump
4. Rotate water pump anticlockwise, using special adjustment tool (Gates: GAT V501A or OE: J-42492 or KM-421-A), to release tension on the belt (Fig. 5)
5. Remove the timing belt, tensioner and idler.

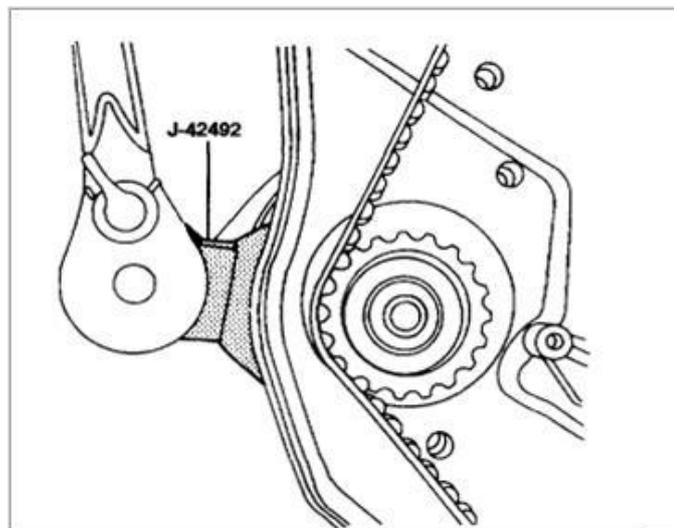


Fig. 5

HOW TO INSTALL TO AVOID COMPROMISING TENSION

Installation:

1. Install a new tensioner and idler, and fit the new belt (anticlockwise, starting from crankshaft). Use kit TCK310 or TCKWP310 (includes water pump).
2. Adjust tensioner pointer up to the notch in the tensioner back plate - close to the right hand stop - by rotating the water pump gently clockwise (Fig. 6, 7 and 8).
3. Tighten the water pump bolts



Fig. 6 View from front



Fig. 7 View from back

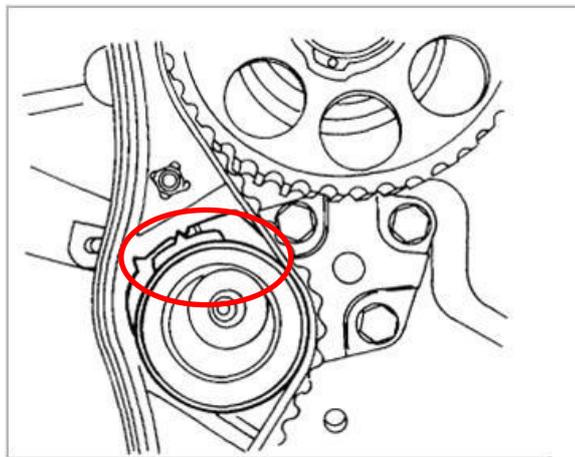


Fig. 8

4. Rotate the engine two full revolutions clockwise (by rotating crankshaft) until TDC.
5. Slightly loosen the bolts of the water pump
6. Bring tensioner pointer in line with the pointer on the tensioner back-plate by rotating the water pump anticlockwise, with special adjustment tool. (Fig. 9)
7. Tighten the water pump bolts
8. Re-install engine support
9. Re-install the removed auxiliary belt crankshaft pulley

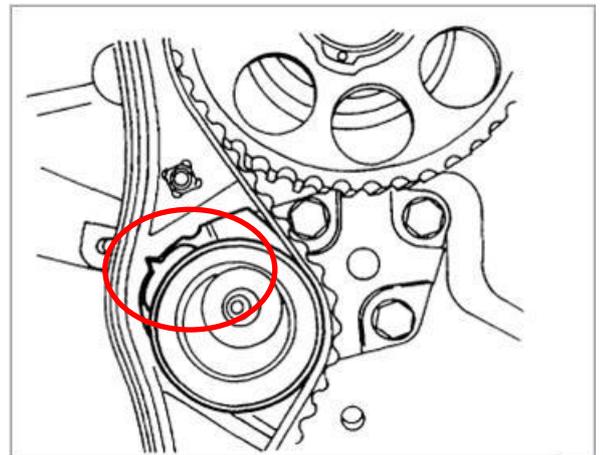


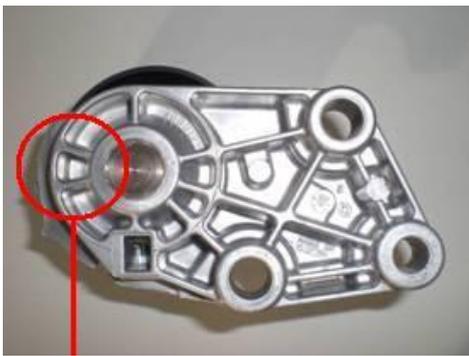
Fig. 9

THE TENSIONING ISSUE ON HOLDEN/DAEWOO 16V PETROL ENGINES

Conclusion:

- The installation procedure must be followed strictly. Follow every step in the OE installation procedure.
- Drive failure is mainly caused by not rotating the water pump to set the belt tension. Put tensioner in correct position only by rotating the water pump.
- If the tensioner bolt is not loosened, the pointer of the tensioner will hit the cold stop violently. This could seriously damage the pointer.
- Rotate the water pump by using the specified tools.

In addition, watch out for counterfeit tensioners which can be widespread in certain markets (Fig.10 and 11 are OE, Fig. 12 is counterfeit)



OE
Fig. 10



OE
Fig. 11



Counterfeit
Fig. 12

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